

#### ग्रसाधारण

# EXTRAORDINARY

भाग II\_खण्ड 3\_उपलण्ड (ii) PART II—Section 3—Sub-section (ii)

प्राधिकार से प्रकाशित

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NEW DELHI, TUESDAY, MAY 31, 1966/JYAISTHA 10, 1888

इम भाग में भिन्न पृष्ठ संख्या दी जाती है जिससे कि यह ग्रलग संकलन के रूप में रखा जा सके ।

Separate paging is given to this Part in order that it may be filed as a separate compilation.

#### MINISTRY OF COMMERCE

#### NOTIFICATION

New Delhi, the 31st May 1966

S.O. 1595.—Whereas the Central Government is of opinion that in exercise of the powers conferred by section 6 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963) zip fasteners should be subject to inspection prior to export;

And whereas the Central Government has formulated the proposals specified below in supersession of the proposals published in the notification of the Government of India in the Ministry of Commerce No. S.O. 2690, dated the 24th August, 1965, for the said purpose and has forwarded the same to the Export Inspection Council as required by sub-rule (2) of rule 11 of the Export (Quality Control and Inspection) Rules, 1964;

Now, therefore, in pursuance of the said sub-rule, the Central Government publishes the said proposals for the information of the public likely to be affected thereby.

2. Notice is hereby given that any person desiring to forward any objection or suggestion with respect to the said proposals may forward the same within thirty days of the date of publication of this notification to the Export Inspection Council, World Trade Centre, 14/1-B, Ezra Street, 7th floor, Calcutta-1.

#### Proposals

- (1) To notify that zip fasteners shall be subject to inspection prior to export;
- (2) To specify the type of inspection in accordance with the draft Export of Zip Fasteners (Inspection) Rules, 1966, set out in Annexure II to this notification as the type of inspection which would be applied to such zip fasteners;

- (3) To recognise-
  - (a) the specifications, which shall be those conforming to the national standards of a specified country in respect of zip fasteners, declared by the exporter as the agreed specifications of the export contract in respect of such zip-fasteners;
  - (b) in the absence of any specification as mentioned in (a) above, the specification as set out in Annexure I to this notification; as the standard specification for zip fasteners;
- (4) To prohibit the export, in the course of international trade, of any such zip fasteners, unless the same are either accompanied by a certificate issued by an agency recognised by the Central Government under Section 7 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), to the effect that the zip fasteners are export-worthy or bear a mark or seal recognised by the Central Government under section 8 of the said Act.
- 2. Nothing in this notification shall apply to the export by land, sea or air of samples of zip fasteners, the F.O.B. value of which does not exceed rupees fifty, to prospective buyers.
- 3. In this notification, "zip fastener" shall mean a metallic slide fastener made from inter-locking metal components mounted on textile tapes.

## Annexure I

# Specification for Zip Fasteners

- 1. Zip fasteners shall be manufactured from brass, nickel silver, aluminium allow or any other material as may be agreed upon by the importer and the exporter.
- 2. Zip fasteners shall be designated by type, that is to say, closed-end or openend and by the terms as given below, according to the width across the chain.

Designatio	11		Width across the chain
Ultra light .			Over 2.5 mm but not more than 3.5 mm
Light			Over 3.5 mm but no t more than 4.5 mm
Medium .			Over 4.5 m n but not more than 6.5 mm
*Medium-heavy			Over 4.5 mm but not more than 6.5 mm
Heavy			Over 6.5 mm but not more than 9 mm

\*This fastener differs from the medium type in that it is designed for more arduous application.

3. The length of the fastener shall be as agreed between the importer and the exporter and unless otherwise agreed, the first 300 mm. length or part thereof and each subsequent 300 mm. length or part thereof shall be subject to a tolerance of  $\pm 3$  mm. The length of a fastener shall be taken as the total length of the metallic component parts of the fastener (excluding the tape and puller), when completely closed and lying flat without tension.

#### 4. Testing

Fasteners shall be tested as hereunder:

### 4.1. Dimensional checking

The fastener shall be checked for its dimension and length as well as width. The tolerance allowed on length shall be as mentioned in paragraph 3. The tolerance allowed for width shall be 2.5 per cent standard width.

#### 4.2. Security of attachment of puller to slider

The test specimen shall be held in such a way that the slider and chain are rigidly clamped while the puller being free. The end of the puller shall be

subject to tension as specified below, at 90 degree to the face of the slider. The load shall be gradually applied. The specimen should not fail under the load.

Desig	natio	n					Loading
Ultra light							II kgf.
Light .							16 kgf.
Medium							20 kgf.
Medium hea	vy						25 kgf.
Heavy .							30 kgf.

4.3. Security of attachment of the top stop and bottom stop for closed end fastener

Top stop test.—The test specimen shall be in closed position with the slider adjacent to the top stop. The force shall be gradually applied on the puller in the axial direction as stipulated below. The specimen should not fail under the force.

Desig	τη εποί	n				Top stop loading	Bottom stop loading
Ultra light						4·5 kgf.	5.5 kgf.
Light .						$\gamma$ kgf.	9 kgf.
Medium			-	-	-	9 kgf.	14 kgf.
Medium hea	ıvy					ιτ kgf.	16 kgf.
Heavy .						14 k <b>g</b> f.	18 kgf.

**Bottom stop test.**—The test specimen shall be kept in open position with the slider being adjacent to the bottom stop.

Force as stipulated above shall be gradually applied on the puller in the axial direction. The specimen should not fail under the force.

#### 4.4. Reciprocating movement of the slider

The test specimen shall be subject to 500 cyclic operations which shall be completed either by hand or by any suitable device within 10 minutes time. The specimen shall be unimpaired after completion of this test.

Note.—The test shall only be applicable to specimen having length more than 200 mm.

### 4.5. Resistance of chain to lateral load

The test specimen will be secured in place with a suitable gripping device so arranged that at least half the width of each tape is gripped and there is at least 25.4 mm of closed chain on either side. The load is then applied gradually till the specified loading is reached. The specimen shall remain unimpaired after the test.

Desig	nation	ı						Loading
Ultra light			,					18 kgf.
Light .					-		•	23 kgf.
Medium			•					27 kgf.
Medium hea	ivy							39 kgf.
Heavy .						,		50 kgf.

5. Decorative and protective finishes and any special colour fastness of tape or metal components shall be subject to agreement between the importer and the exporter.

#### 6. Sampling

Sample size for inspection/test shall be as follows:

Clause No.				Sample size	No. of defectives	Remarks			
4.1	-		٠.	5%	Nil	In case of any defective being found in the sample size then			
4'2.				1% or part thereof for each size.	Nil	four times the number of defec- tives shall be tested/inspected			
4.3 -	•			Do.	Nil	again from the lot discarding the rejected pieces. In case of any			
4 <sup>-</sup> 4	•	•	•	Do,	Nil	defect in the second sampling, reject the lot.			

7. Each carton containing the fastner, shall bear the colour of tape, size, description and designation of product.

#### Annexure II

Draft rules proposed to be made under section 17 of the Export (Quality Control and Inspection) Act, 1963.

- 1. Short title and commencement.—(1) These rules may be called the Export of Zip Fasteners (Inspection) Rules, 1966.
  - (2) They shall come into force on 1st July, 1966.
- 2. **Definition.**—In these rules, 'zip fastener' means a metallic slide fastener made from inter-locking metal components mounted on textile tapes.
- 3. Basis of Inspection.—Inspection of zip fasteners shall be carried out with a view to seeing that the zip fasteners conform to the specifications recognised by the Central Government under section 6 of the Export (Quality Control and Inspection) Act, 1963 (hereinafter referred to as the standard specification).
- 4. Procedure of Inspection.—(1) An exporter intending to export zip fasteners shall give intimation in writing of his intention so to do and submit along with such intimation a declaration as to the agreed specification of the export contract, to any one of the inspection agencies (hereinafter referred to as the Agency) recognised under section 7 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), to enable it to carry out the inspection in accordance with rule 3.
- (2) Every intimation and declaration under sub-rule (1) shall be given not less than ten days before the expected date of shipment. The consignment of zip fasteners for export shall be kept ready for inspection without being packed wherever agreed to by the exporter and the Agency.
- (3) On receipt of the intimation and declaration under sub-rule (2), the Agency shall carry out the inspection of zip fastener in accordance with rule 3.
- (4) (i) If on inspection the Agency is of opinion that the zip fasteners do not comply with the requirements of rule 3, it shall intimate the exporter accordingly and may give an option to the exporter to present the same for further inspection after making good the omissions or defect within a period not exceeding thirty days from the date of such intimation.
- (ii) The exporter may present the zip fasteners for re-inspection to the Agency after giving an advance intimation of not less than seven days.
- (5) After satisfying itself that the zip fasteners have complied with the requirements of rule 3, the Agency shall issue a certificate declaring the consignment as export-worthy.
- 5. Procedure of affixation of recognised mark.—The provisions of the Indian Standards Institution (Certification Marks) Act. 1952 (36 of 1952), the Indian Standards Institution (Certification Marks) Rules. 1955 and the Indian Standards Institution (Certification Marks) Regulations, 1955 shall, so far as may be, apply

to the procedure of affixation of the recognised mark or seal on zip fasteners prior to export and zip fasteners so marked shall not be subjected to any inspection under these rules.

- 6. Place of Inspection.—Inspection of zip fasteners, for purposes of these rules, shall be carried out either—
  - (a) at the premises of the manufacturer, or
  - (b) at the premises at which the goods are offered by the exporter, provided ed that adequate facilities for the purpose exist therein.
- 7. Inspection Fee.—Subject to a minimum of rupees twenty for each consignment, a fee at the rate of twenty paise for every one hundred rupees of the F.O.B. value of each such consignment shall be paid as inspection fee under these rules.
- 8. Appeal.—(1) Any person aggrieved by the refusal of the Agency to issue a certificate under sub-rule (5) of rule 4, may, within ten days of the receipt of the communication of such refusal by him, prefer an appeal to a panel of experts consisting of not less than three persons appointed for the purpose by the Central Government.
  - (2) The decision of the panel on such appeal shall be final.

[No. 60(113) Exp. Insp./65.]
A. C. BANERJEE, Jt. Secy